

Online Assessment (Even Sem/Part-I/Part-II Examinations 2019 - 2020)

Course Name - Production and Operations Management

Course Code - MBA203_MBA203(BL)

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Answer all the questions. Each question carry one mark.

9. 1. System is an arrangement of linked processes. Which one is correct?

Mark only one oval.

- Interdependent processes
- Independent processes
- Cross linked processes
- None of these

10. 2. This is not a type of production system

Mark only one oval.

- Mass
- Assembly
- Batch
- Cycle

11. 3. In service based production system the closing stock

Mark only one oval.

- Is tangible
- Is not tangible
- Made to stock
- None of these

12. 4. Which of the following facility layout is best suited for the intermittent type of production, which is a method of manufacturing several different products using the same production line.

Mark only one oval.

- Product layout
- Process layout
- Fixed position layout
- Cellular manufacturing layout

13. 5. In which of the following layout type, materials are fed into the first machine and finished products come out of the last machine.

Mark only one oval.

- Product layout
- Process layout
- Fixed position layout
- Cellular manufacturing layout

14. 6. Which of the following is not an advantage of using product layout.

Mark only one oval.

- Minimum material handling cost
- Minimum inspection requirement
- Specialized supervision requirement
- None of these

15. 7. What is the ultimate effect of inadequate production capacity?

Mark only one oval.

- Poor Planning
- Poor Machine Utilization
- Low Productivity
- Poor Customer Service

16. 8. The product layout does not involve

Mark only one oval.

- Lowers overall manufacturing time
- Requires less space for placing machines
- Utilizes machine and labour better
- More place for placing machines

17. 9. The most popular type of organization used for Civil Engineering Constructions is

Mark only one oval.

- Line organization
- Line and staff organization
- Functional organization
- Effective organization

18. 10. The production scheduling is simpler and high volume of output and high labour efficiency are achieved in the case of

Mark only one oval.

- Product layout
- Process layout
- Fixed position layout
- A combo of line and process layout

19. 11. For ship vessel industry the following layout is best suited

Mark only one oval.

- Product layout
- Process layout
- Fixed position layout
- Plant layout

20. 12. For manufacture of cement, a _____ is widely used

Mark only one oval.

- Belt conveyor
- Bucket conveyor
- Fork lift truck
- Fork left truck

21. 13. Process control is carried out

Mark only one oval.

- before production
- during production
- after production control
- all of these

22. 14. Fixed position layout is also known as

Mark only one oval.

- Analytical layout
- Synthetic layout
- Static product layout
- None of these

23. 15. In which of the following site selection techniques, a weight-age between '0' to '1' is provided to factors that influence its location decision.

Mark only one oval.

- Location rating factor technique
- Transportation technique
- Centre-of-gravity technique
- None of these

24. 16. Product layout is employed for

Mark only one oval.

- Batch production
- Continuous production
- Effective utilization of machine
- All of these

25. 17. Which of the following does not cause to production delay

Mark only one oval.

- Shortage of space
- Long distance movement of materials
- Spoiled work
- Minimum material handling

26. 18. In the planned maintenance work cycle what is the step prior to executing

Mark only one oval.

Recording

Planning

Controlling

Scheduling

27. 19. (Number of breakdowns / Available machine hours) =

Mark only one oval.

Maintenance effectiveness

Frequency of breakdown

Effectiveness of maintenance planning

None of these

28. 20. Which is not an advantage of predictive maintenance?

Mark only one oval.

Replacement at lower cost

Improves and enhances life span of man and machines

It carries out correctional measures

It reduces material and labour costs

29. 21. The following is supported from the ceilings

Mark only one oval.

- Roller conveyor
- Belt conveyor
- Chain conveyor
- All of these

30. 22. For material transportation, conveyors are used when the prevailing conditions include

Mark only one oval.

- Loads are uniform
- Routes do not vary
- Materials move relatively continuously
- Auto Vehicle

31. 23. Technique which can help an organization to reduce inventory is called

Mark only one oval.

- TPM
- CRM
- CPM
- MRP

32. 24. Bin card is used in

Mark only one oval.

- Administrative wing
- Workshop
- Foundry shop
- Stores

33. 25. Inventory control in production, planning and control aims at

Mark only one oval.

- Achieving optimization
- Ensuring against market fluctuations
- Acceptable customer service at low capital investment in inventory
- Discounts allowed in bulk purchase

34. 26. A-B-C analysis

Mark only one oval.

- Is a basic technique of materials management
- Is meant for relative inventory control
- Does not depend upon the unit cost of the item but on its annual consumption
- Is meant for extensive inventory control

35. 27. Decision model to calculate optimal quantity of inventory to be ordered is called

Mark only one oval.

- efficient order quantity
- economic order quantity
- rational order quantity
- optimized order quantity

36. 28. Activities related to coordinating, controlling and planning activities of flow of inventory are classified as

Mark only one oval.

- decisional management
- throughput management
- inventory management
- manufacturing management

37. 29. Which of the following is not true for Inventory control

Mark only one oval.

- Economic order quantity has minimum total cost per order
- Inventory carrying costs increases with quantity per order
- Ordering cost decreases with lot size
- Ordering cost increases with lot size

38. 30. Materials management is also called _____

Mark only one oval.

- Distribution planning
 - Control and logistics management
 - Work Planning
 - Both Distribution planning & Control and logistics management
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