



BRAINWARE UNIVERSITY

Term End Examination 2023 Programme - Dip.ME-2019/Dip.ME-2021 Course Name – Production Technology Course Code - DME403 (Semester IV)

Time: 2:30 Hours

Full Marks: 60

c) grooving

c) Hand Lapping

abrasive between them. a) Equalizing Lapping

[The figure in the margin indicates full marks. Candidates are required to give their answers in their own words as far as practicable.]

Group-A

(Multiple Choice Type Question)

1 x 15=15

 Choose the correct alternative from the following : (i) Identify grinding wheel which will have fine grain size? b) C 600 K 5 B 17 a) A 46 K 5 B 17 d) A 80 K 5 B 17 c) C8K5B17 (ii) Identify the specified grinding wheel which will have Zirconia abrasive? b) C 600 K 5 B 17 a) A 46 K 5 B 17 d) A 80 K 5 B 17 c) C8K5B17 grinding machine will give a better result for rough machining. (iii) b) Very fine grain a) Fine grain d) None of the mentioned c) Coarse grain (iv) _____ is not associate with tailstock? b) it is a fixed unit on the bed ways a) tailstock is also known as loose headstock c) it provides support to the other end of the d) none of the mentioned work when it is being machined (v) In machining of a workpiece the material is removed by_ b) melting action a) drilling action d) using brittleness of the material c) shearing acting (vi) For lapping of cemented carbides ____ is used. b) Diamond a) Emery d) Aluminium oxide c) Silicon carbide (vii) Point-to-point systems are used for _ b) parting a) reaming

is operation of running two mating parts or shapes together with an

d) facing

b) Form Lapping d) Machine Lapping

(ix) milling cutters power requirement wi	Il increase slightly?	
a) Negative rake angle tool	b) Positive rake angle tool	
c) Both positive and negative rake angle tool	d) None of the mentioned	
(x) In case of honing the tool used is made in the	form of a	
a) cylinder	b) stick	
c) cube	d) round	
(xi) The grinding operation is a		
a) Shaping operation	b) Forming operation	
c) Surface finishing operation	d) Dressing operation	
(xii) Identify machining which is used for honing co	mparatively long jobs such as gun b	arrels
a) Horizontal Honing Machine	b) Vertical Honing Machine	
c) Both Horizontal and Vertical Honing	d) None of the mentioned	
YAAMachine	None of the mentioned	
(xiii) Choose the correct process which is used for n	nachining larger jobs.	
of eat shaper	b) planer	
c) can't say anything	d) none of the mentioned	
(xiv) A coarse grained grinding wheel is used to grin	nd	
a) Hard and brittle materials	b) Soft and ductile materials	
c) Hard and ductile materials	d) Soft and brittle materials	
(xv) Choose the correct statement about threading	•	
a) smoothing and squaring the surface around	L\	
a hole	sizing and finishing a small dian	neter hole
c) producing a hole by removing metal along	d) cutting helical grooves on the e	xternal
the circumference of a hollow cutting tool	cylindrical surface	
	up-B	
(Short Answer 1	Type Questions)	3 x 5=15
2. Explain the tool signature?		(3)
3. Describe different types of chips?		(3)
4. Analyze the advantages of up milling processes?		(3)
5. Discuss the conditions under which use of positive	e and negative rake angles are	(3)
recommended.		(3)
6. Explain the Advantages Of Plastics Over Metals?	R	(3)
Illustrate different types Of Injection Molding Ma		(3)
mustrate uniterent types or myoshor merang	The transfer total and a six and a	
Gro	up-C	
(Long Answer Type Questions)		5 x 6=30
The second secon	a distance in the particular of	
7. Explain advantages and limitations of gear hobb	ing.	(5)
8. State about the effect of BUE formation.		(5)
9. Differentiate between diffusion wear and adhesion wear.		(5)
10. Explain the ISO designation of grinding wheel.		(5)
11. Explain the up milling and down milling operations with neat sketch.		(5)
12. Differentiate between cylindrical microhonning and centreless microhonning.		(5)
	R	(5)
Differentiate between lapping and polishing ope	erations.	(5)

Page 2 of 2